

Machine specification**Centres**

Height	167mm
Admits between	635mm

Swing

Over bed	330mm
Over cross slide	210mm
In gap diameter	480mm
Length	115mm

Spindle

Bored to pass	38mm diameter
Nose	No. 4 D1 Camlock

Speeds

Number	16
Range	40 to 2500rpm

Motor

1500rpm at 50Hz	2.2kW
-----------------	-------

Cross Slide

Width	140mm
Travel	190mm

Top Slide

Width	82mm
Travel	92mm

Tailstock

Quill	- diameter	42mm
	- travel	110mm
	- morse taper	No. 3

Set over	+/-12mm
----------	---------

Approx weight	635kg
---------------	-------

Machine in **Metric** execution

Machine equipped with

3 Jaw chucks
Quick change toolpost and 3-off toolholders
Rear toolpost
Faceplate
Driveplate
Apron dial
Chuck guard
Coolant system
Rear splashguard