

**SPECIFICATION**

Mega NTR-120T

**Range of thread**

Maximum diameter 150mm

Range of length (in-feed) 300mm

Range of length (thru-feed) Free

**Speed range**

Servo motor stepless speed change 3-50rpm

**Rolling dies**

Maximum diameter 260mm

Bore diameter 130mm 110mm

Width range 50-300mm

**Distance of dies spindle**

Maximum distance 410mm

Minimum distance 220mm

Maximum rolling pressure 120 Tons

Main power 30kw\*2

Hydraulic power 11.2kW

Coolant power 0.37kW

Height from Floor to Spindle Centre 901mm

Floor space required L x W 2067 x 2867mm

Overall height 2001mm

Gross weight 9750kgs

**Standard equipment**

P.L.C. control for all electric and hydraulic function

Linear scale for showing feeding position

Rolling dies can rotate in two-way + feeding can be divided into auto-segmental feeding

AC Servo motor drives rolling shaft rotating directly

Precise feeding setting by hand wheel

Two-stage hydraulic feeding system with high pressure and low pressure

Thread pitch matching (servo control)

Index switch

Stepless variable speed controlled by inverter

3-step-speed gear change system (servo control)

Auto lubrication system for slide plate

Work light

Tools with tool box (1 set )

Instruction manual (1 copy)

CE Electrics