

**Specification****Range Of thread**

Max. dia	100mm
Min. dia	10mm
Range of length (in-feed)	5-300mm
Range of length (thru-feed)	Free
Pitch	0.6-10mm

**Speed range**

Standard	5-60rpm
Optional	3 steps with variable speed

**Rolling dies**

Max. dia	235mm
Bore dia.	110mm
Width range	50-300mm
Keyway	25mm

**Distance of dies spindle**

Max. dia	360mm
Min. dia	210mm
Maximum rolling pressure	80 Tons
Main power	30HP (22.5kW)
Hydraulic power	7.5HP (5.6kW)
Coolant power	1/2HP (0.375kW)
Height from Floor to Spindle Centre	1015mm
Floor space required L x W	2900 x 2400mm
Overall height	1710mm

**Weight**

Net	8500kgs
Gross	9100kgs

**Standard Equipment**

PLC control for all electric and hydraulic function

- Precise length setting
- Two stage hydraulic system of feeding
- Thread pitch matching
- Index switch
- Infinitely variable speed control by inverter
- Auto oil air lubrication system
- Work light
- Coolant cooler by air
- Tools with tool box 1 set
- Instructions manual 1 copy