

Kingsland Multi Steelworkers - full range of multi cylinder machines supplied.

Specifications	Multi 60	M ul ti 7 0
Punching		
Maximum capacity	29 x 15mm	2 6 x 2 0 m m 5 7
Diameter x thickness	57 x 8mm	x 9 m m
Shearing		
Flat bar - maximum thickness	230 x 20mm	3 0 0 x 2 0 3 7 5
Flat bar - maximum width	375 x 10mm	x 1 5 m m
Angle cutting		

90 Degree cut	130 x 13mm	1 3 0 x 1 3 m m
Section Cutting		
Round/square	45mm	4 5 m m
Notching		
Material thickness	10mm	1 0 m m
Width - rectangle	45mm	4 5 m m
Technical data		
Motor power	5,5kW	5, 5 k W
	Multi 80	M ul ti 9 5
Punching		

		2
		7
		x
Maximum capacity	28 x 20mm	2
		5
		m
		m
		5
		7
		x
Diameter x thickness	57 x 10mm	1
		2
		m
		m
Shearing		
		3
		8
		0
		x
Flat bar - maximum thickness	300 x 20	2
		0
		m
		m
		4
		8
		0
		x
Flat bar - maximum width	450 x 15mm	1
		5
		m
		m
Angle cutting		
		1
		5
		0
		x
90 Degree cut	150 x 13mm	1
		5
		m
		m

Section Cutting

Round/square	45mm	50mm
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Notching

Material thickness	12mm	13mm
Width - rectangle	40mm	52mm

Technical data

Motor power	7,5kW	7,5kW
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Kingsland Multi Steelworkers

	Multi 125	Multi 140	Multi 175
Punching			
Maximum capacity	35 x 25mm	39 x 25mm	40 x 32mm
Diameter x thickness	57 x 16mm	57 x 17mm	57 x 22mm
Shearing			
Flat bar - maximum thickness	380 x 25	400 x 25	380 x 30
Flat bar - maximum width	600 x 15mm	600 x 20mm	600 x 20mm
Angle cutting			
90 Degree cut	150 x 18mm	150 x 18mm	200 x 20mm
Section Cutting			
Round/square	50mm	50mm	50mm
Notching			
Material thickness	13mm	13mm	16mm

Width - rectangle	60mm	60mm	60mm
Technical data			
Motor power	7,5kW	9kW	11kW

Standard Equipment

Punch adaptors

Swing away punch stripper unit

Easy change punch holder

Universal die bolster

Heavy duty support tables with guides at shear station and notch station

Heavy duty punch table with guides and backstop

Curved shear arm blade with 2 (optional 4) cutting edges

Shear body blade with 4 cutting edges

Section arm and body blade with 1 cutting edge

Angle cutting arm and body blades with 4 cutting edges

Rectangular notch bolster blades with 4 cutting edges

Service toolkit

Work station guards

Instruction, operating and maintenance manual

Hydraulic oil fill

Kingsland Multi Steelworkers. Full range of hydraulic steelworkers supplied in the UK