

Specification

Kingsland 50P Punch

Capacities based on material strength of 450N/mm²

Punching

Rated capacity	50 ton
Maximum capacities	24 x 15mm
Diameter x thickness	36 x 10mm
Maximum stroke length	60mm
Speed - 20mm travel	22 full cycles
Throat depth	280mm
Largest hole	38mm diameter (standard) 110mm diameter (optional)
Working height	1070mm
Motor	3.0kw
Nett weight	600kg
Gross weight	680kg
Machine dimensions (length x width x height)	1060 x 570x 1760

Additional Tooling (optional)**Bending**

Maximum bar size	150 x 12mm
Sheet	300 x 3mm

Notching

Material thickness	6mm
Width (rectangle)	35mm
Depth (rectangle)	75mm
Corner notch	150 x 3mm
Tube: maximum diameter	83mm

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Standard Equipment

One set Round Punch and Die 22 mm dia
Easy Change Punch Holder, Retaining Ring and Adaptors
Swing away Punch Stripper Unit

Universal Die Bolster for punching of flats, angle and flanges of Channel and I Beam

Punch Table with guides

Shielded Foot Pedal

Power Inching and Adjustable Stroke

Automatic Overload Relief on Hydraulic System

3. kW electric I.P. 55 Class `F` T.E.F.C. Tropicalised Motor

Starter, Isolator and Inch Switch Controls

Low Volt Electrical Control Circuit

Service Tool Kit

Maintenance/Instruction Manual

Full Tank Hydraulic Fluid

Machine painted: light grey, dark grey and yellow

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