

USED Jones & Shipman Model 540P Horizontal Spindle Surface Grinding Machine

A toolroom institution: USED Jones & Shipman Model 540P Horizontal Spindle Surface Grinding Machine

Specification

Working Surface of the table	457 x 152mm
Longitudinal traverse of table, hand and hydraulic	483mm
Total cross traverse of table, hand and hydraulic	168mm
Floor-to-table height	1035mm
Table traverse speed range per min	1.5 - 18m
Cross-feed range per stroke at each reversal	0.178 - 1.78mm
Micrometer cross feed graduated in Vertical feed adjustment in increments of	0.002mm
Vertical movement of wheelhead (max)	280mm
Wheel spindle centre to table (min)	50mm
Size of grinding wheel	180 x 13 x 31.75mm bore
Speed of wheel	3000rpm
Wheelhead motor	1.5kW
Hydraulic pump motor	0.55kW
Machine in Imperial execution	

Machine equipped with

Magnetic chuck
Power rise and fall to wheel head
Table guard
Wheel guard
Coolant System
Dust extraction
Lighting

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