Specification

Internal tank dimensions	830 x 500 x 300mm
Worktable size	600 x 300mm
Travel X & Y	300 x 200mm
Servo travel	200mm
Distance ram platen to worktable	195 x 395mm
Maximum electrode weight	60 Kgs
Maximum workpiece weight	550 Kgs
Machine weight	1000 Kgs
Outside dimensions	1530 x 1590 x 1955mm
Power Supply	
Maximum output current	25 amps
Best surface finish	0.25 RA
Maximum metal removal rate	180mm3/min
Minimum electrode wear	0.2%
Total power input	3.5 KVA
Net weight	155 Kgs
Dielectric Tank	
Capacity	240 Litres
Filtration	Paper filter
Net weight	In-built

F Series Generator

Maximum output current	25 amps
Best surface finish	0.25 RA
Maximum metal removal rate	180mm3/min
Minimum electrode wear	0.25%
Total power input	3.5 KVA
Net weight	155 Kgs

Safety Feature

- Fire extinguisher

- Arc detect with auto shut down
- Preset safety retract
- Dielectric protection circuits

Standard Accessories

- Fire extinguisher (Purchasers will be responsible for ensuring that this equipment is maintained in accordance with the manufacturers instructions)
- Paper filters 1 set
- Tool box 1 p.c.
- Flushing nozzles 1 set
- Drill chuck 1 p.c.
- Clamping kit 1 set
- Electrode holder 1 p.c.
- Halogen work lamp 1 p.c.
- Levelling pads 1 set