

A punching machine that converts your workshop into one with the highest productivity

The Haco Series Q5 CNC punching machines convert your workshop into one with the highest productivity and flexibility that can be achieved with a CNC sheet metal machine.

With 22 or 30 tons high speed servo hydraulic punching head, rotation axis for all tools, and standard interpolation parameters, the Haco series Q5 is the perfect and most flexible CNC turret punching machine. The large fully-brushed sheet support tables and the standard repositioning cylinders, allows for standard sheet sizes to be processed easily.

Accommodates sheets up to 2540 x 1525mm with maximum plate thickness of 6.5mm.

Specification

MODELS Q5 2522 & Q5 2530

Capacity in ton	22 ton / 30 ton
Maximum plate thickness	6,5mm
Number of indexable tools (standard)	20 or 12
Punching mechanism	servo hydraulic
CNC Control	TPC 84S Graphics (touch screen)

Machine equipped with:-

- High Speed servo controlled punching head
- Double Y axis drive system
- 7 axis CNC TPS 84S Graphics touch screen control with graphical programming
- 3 hydraulic CNC movable sheet clamps
- 4 repositioning cylinders (2 upper, 2 lower)
- 6 vibration dampers
- 12 or 20 tool stations complete with tool holders
- Slug suction device
- Large part chute door 730 x 770mm with conveyor and part detection sensors
- Quick tool set for tool alignment
- CE optical safety guard

Automatic oil spray system