

SPECIFICATION	Flott SB18 Plus Drill
Continuous / normal drilling capacity (mm)	18/20 (in E335 / ST60)
Thread cutting performance (depending on the pitch)	M12
spindle	MK II
Drilling depth (mm)	100mm
Throat (mm)	240mm
Column diameter (mm)	82mm
Usable working area (W x L) (mm)	340 x 280mm
T-slot size (arm), distance , dimension width	Number 2, 125mm, 13/26mm
RPM display	Digital
Drilling depth display	Digital
Drilling depth stop	quickly adjustable stop ring
Feed (mm / revolution)	by hand
Table height adjustment	with rack
Three-phase motor - frequency-controlled, mains connection 230 V	0.75
Infinitely variable spindle speeds (1 / min)	30-3000
Spindle / work surface	160-880mm
Machine dimensions without packaging	355 x 705 x 1825mm
Machine dimensions with packaging	572 x 936 x 2142mm
Weight	195kg

SUPPLIED WITH:

Thread cutting device Control panel with OLED display Robust, high-quality drill head cover with an ergonomically inclined front LED lighting Quickly adjustable and ergonomic drilling depth stop Infinitely variable speed control via central rotary knob EMERGENCY STOP button Thermal overload protection



Flott SB18 Plus Drilling Machine

Spindle stop Drill protection with electr. validation Connection cable with Schuko plug 3 year guarantee for single shift operation





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