

SPECIFICATION

	Flott SB23PLUS Pedestal Drill
Continuous / normal drilling capacity (mm)	R1: 23/25 R2: 20/23 (in E335 / ST60)
Thread cutting performance (depending on the pitch)	R1: M16x1 R2: M12
Spindle	MK II
Drilling depth	100mm
Throat	260mm
Column diameter	110mm
Usable working area (W x L)	420 x 340mm
T-slot size (arm), distance , dimension width	Number 2, 125mm, 13/26mm
RPM display	Digital
Drilling depth display	Digital
Drilling depth stop	quickly adjustable stop ring
Feed (mm / revolution)	by hand
Table height adjustment	with rack
Three-phase motor 400V with frequency converter	1.5kW
Infinitely variable spindle speeds (1 / min)	R1: 20-2000 R2: 30-3000
Spindle / work surface	230-850mm
Machine dimensions without packaging	430 x 715 x 1800mm
Weight	290kg

SUPPLIED WITH:

Main switch
Thread cutting device
Control panel with OLED display
Robust, high-quality drill head cover with an ergonomically inclined front
LED lighting
Quickly adjustable and ergonomic drilling depth stop
Infinitely variable speed control via central rotary knob

Emergency stop button
Thermal overload protection
Spindle stop
Drill protection with electr. validation
Connection cable with CEE plug
3 year guarantee for single shift operation



