

Specification

Mega Model TR30T

Maximum diameter	70mm
Minimum diameter	6mm
Pitch	0.6-6.3mm
Range of length (in feed)	5-150mm
Range of length (thru feed)	Free
Speed range	0-100rpm (Standard)
Rolling dies maximum diameter	180mm
Rolling dies bore diameter	70mm
Rolling dies width range	50-150mm
Rolling dies key way	14mm
Dies spindle maximum diameter	220mm
Dies spindle minimum diameter	145mm
Maximum rolling pressure	30 Tons
Main power	15HP
Hydraulic power	5HP
Coolant power	1/4HP
Height from floor to spindle centre	1100mm
Floor space required length x width	1740 x 1840mm
Overall height	1300mm
Approx. weight	3200kgs

Features

Swivelable roller shafts at full utilisation of the rolling force
Short working cycles by increasing the forward return speed
Increase driving power, optional use in slow motion/normal and rapid advance by hydraulic multi-circuit system
Increase in the efficiency and improvement of the utilisation of power by gears on parallel axes and drive by universal shafts
Free passage between the roller shafts for the manufacture of any length of profiles.

Mega Model TR30T Thread Rolling Machine