

Specification**Range Of thread**

Max. dia	100mm
Min. dia	10mm
Range of length (in-feed)	5-300mm
Range of length (thru-feed)	Free
Pitch	0.6-10mm

Speed range

Standard	5-60rpm
Optional	3 steps with variable speed

Rolling dies

Max. dia	235mm
Bore dia.	110mm
Width range	50-300mm
Keyway	25mm

Distance of dies spindle

Max. dia	360mm
Min. dia	210mm
Maximum rolling pressure	80 Tons
Main power	30HP (22.5kW)
Hydraulic power	7.5HP (5.6kW)
Coolant power	1/2HP (0.375kW)
Height from Floor to Spindle Centre	1015mm
Floor space required L x W	2900 x 2400mm
Overall height	1710mm

Weight

Net	8500kgs
Gross	9100kgs

Standard Equipment

PLC control for all electric and hydraulic function

Precise length setting
Two stage hydraulic system of feeding
Thread pitch matching
Index switch
Infinitely variable speed control by inverter
Auto oil air lubrication system
Work light
Coolant cooler by air
Tools with tool box 1 set
Instructions manual 1 copy