

**Specification**

Height of centres	330mm
Distance between centres	1500mm, 2000mm - 6000mm in 1000mm steps
Swing over bed	660mm
Swing in gap	960mm
Gap width from face plate	300mm
Swing over cross slide	460mm
Spindle bore	105mm
Spindle nose	Camlock D1-11
Taper in nose bush	No. 6 MT
Spindle speeds	3 inf. variable ranges
Spindle speed range	10 -1800rpm
Spindle motor S3 - 40%	20kW
Tailstock quill diameter	105mm
Tailstock quill travel	300mm
Tailstock quill taper	No. 6 MT
Bed width	480mm
Standard electrics	380 to 440V / 3 ph / 50Hz

**Machine equipped with:-**

Manually operated tailstock  
Saddle mounted controls  
Power meter  
Rapid power traverse to X & Y  
Covered leadscrew  
Splash guard  
Electrically interlocked chuck guard  
Machine lighting  
Standard electric coolant pump, tank, hose and fittings  
Machine mounting pads  
Machine toolbox

Automatic slideway lubrication

Swarf tray

Operation and spare parts manual

Accuracy chart